



# HAMMOND®

## DTFK1AC254 ASSEMBLY INSTRUCTIONS TO PFA60000

### INCLUDED HARDWARE



### ASSEMBLY INSTRUCTIONS

- STEP 1 - Remove front grill & filter off of PFA60000 already installed on cabinet
- STEP 2 - Align DTFK1AC254 inner mounting panel with DTFK1AC254 housing assembly mounting holes with PFA60000 housing in between
- STEP 3 - Use #2 Drive Philips screw driver to install 8 #10-32 x 0.625" screws into DTFK1AC254 fan & housing
- STEP 4 - Reattach the PFA60000 front filter grill

