

HME - SERIES

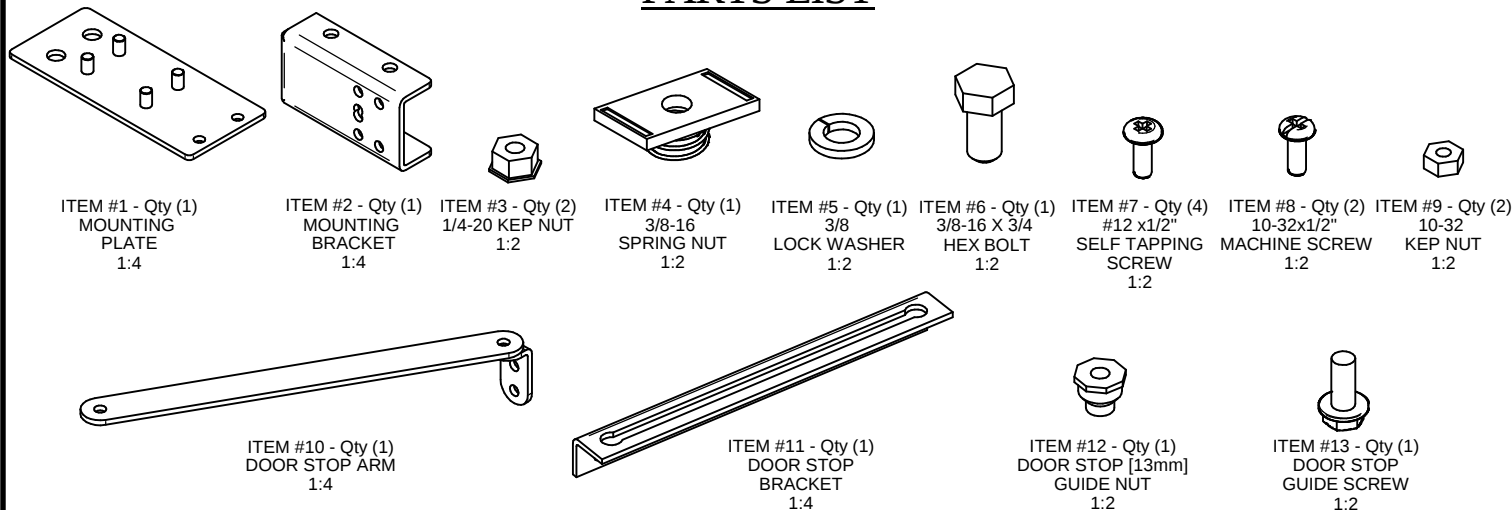
ASSEMBLY INSTRUCTIONS FOR HMEDSTO PK01 (BOTTOM LEFT INSTALLATION)

BUL10448

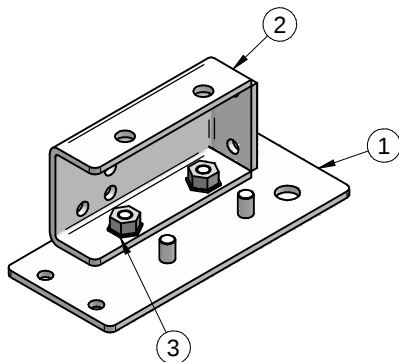
REV. A

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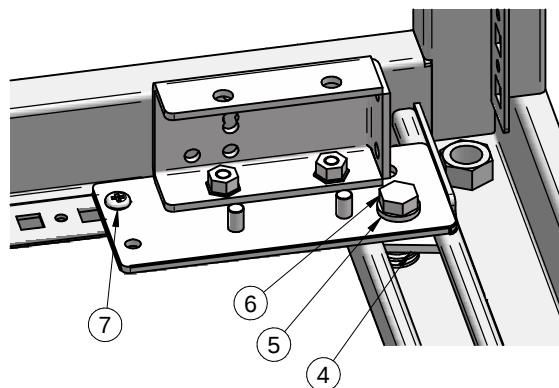
PARTS LIST



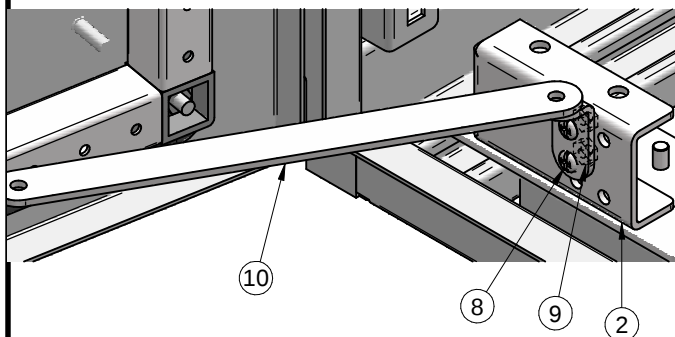
- 1] ATTACH MOUNTING BRACKET #2
TO MOUNTING PLATE #1
USING (2) 1/4-20 KEP NUTS #3



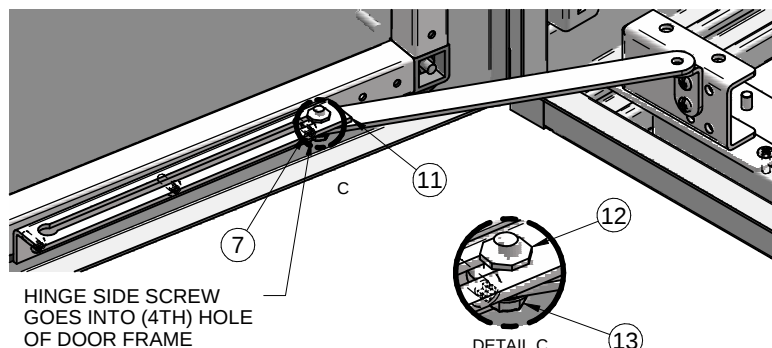
- 2] 2.1 INSERT 3/8-18 SPRING NUT #4 INTO BOTTOM CHANNEL
2.2 ATTACH MOUNTING BRACKET ASS'Y TO FRAME
USING 3/8 LOCK WASHER #5, 3/8-18 x 3/4 HEX BOLT #6
AND (1) 12 x 1/2" SELF TAPPING SCREW #7



- 3] ATTACH DOOR STOP ARM #10
TO MOUNTING BRACKET #2
USING (2) 10-32 x 1/2" SCREWS #8
AND (2) 10-32 KEP NUTS #9



- 4] 4.1 REMOVE CENTER DOOR FRAME SCREW
4.2 ATTACH DOOR STOP BRACKET #11 TO DOOR FRAME
STARTING AT 4TH HOLE FROM HINGE
USING (3) 12 x 1/2" SELF TAPPING SCREWS #7
4.3 ATTACH DOOR STOP ARM #10 TO DOOR STOP BRACKET #2
USING DOOR STOP GUIDE NUT #12 & DOOR STOP GUIDE SCREW #13



TOOL BOX



Phillips
Screw Driver



$\frac{9}{16}$ Open End
Wrench



$\frac{7}{16}$ Open End
Wrench



$\frac{3}{8}$ Open End
Wrench



13mm Open
End Wrench



**HAMMOND
MANUFACTURING™**
ELECTRONICS GROUP

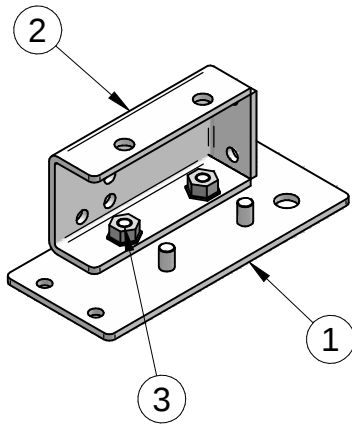
visit our website @ www.hammondmfg.com

HME - SERIES

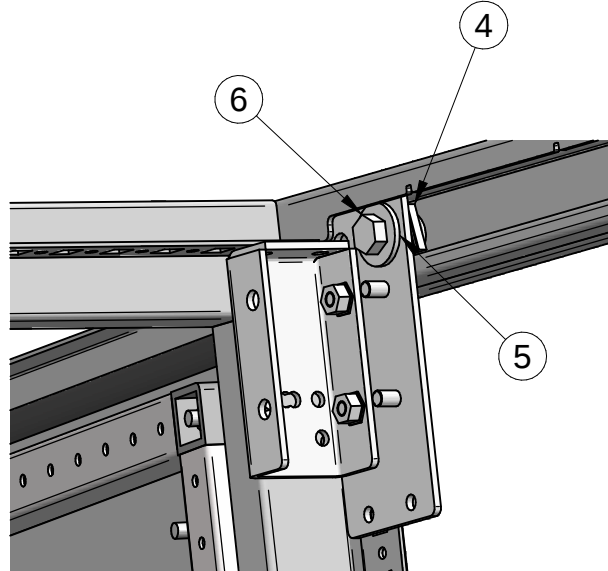
ASSEMBLY INSTRUCTIONS FOR HMEDSTO PK01 (TOP LEFT INSTALLATION)

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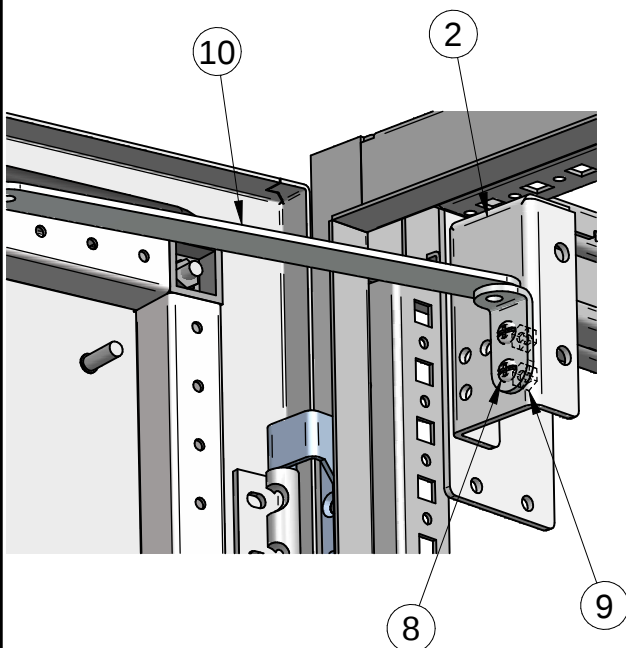
- 1] ATTACH MOUNTING BRACKET #2
TO MOUNTING PLATE #1
USING (2) 1/4-20 KEP NUTS #3



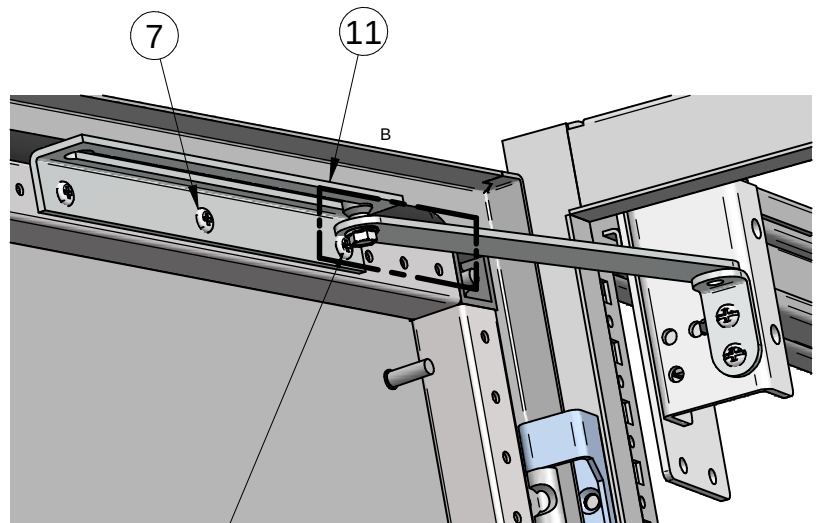
- 2] 2.1 INSERT 3/8-18 SPRING NUT #4 INTO SIDE CHANNEL
2.2 ATTACH MOUNTING BRACKET ASS'Y TO FRAME
USING 3/8 LOCK WASHER #5, 3/8-18 x 3/4 HEX BOLT #6



- 3] ATTACH DOOR STOP ARM #10
TO MOUNTING BRACKET #2
USING (2) 10-32 x 1/2" SCREWS #8
AND (2) 10-32 KEP NUTS #9



- 4] 4.1 REMOVE CENTER DOOR FRAME SCREW
4.2 ATTACH DOOR STOP BRACKET #10 TO DOOR FRAME
STARTING AT 4TH HOLE FROM HINGE
USING (3) 12 x 1/2" SELF TAPPING SCREWS #7
4.3 ATTACH DOOR STOP ARM #10 TO DOOR STOP BRACKET #2
USING DOOR STOP GUIDE NUT #12 & DOOR STOP GUIDE SCREW #13



HINGE SIDE SCREW
GOES INTO (4TH)
HOLE OF DOOR FRAME

