



HAMMOND®

DTFK1AC120E ASSEMBLY INSTRUCTIONS TO XPFA120XX

HARDWARE INCLUDED

	
#8-32 KEPS NUT (4x)	#8-32 X 2.25in PANHEAD SCREW (4x)

ASSEMBLY INSTRUCTIONS

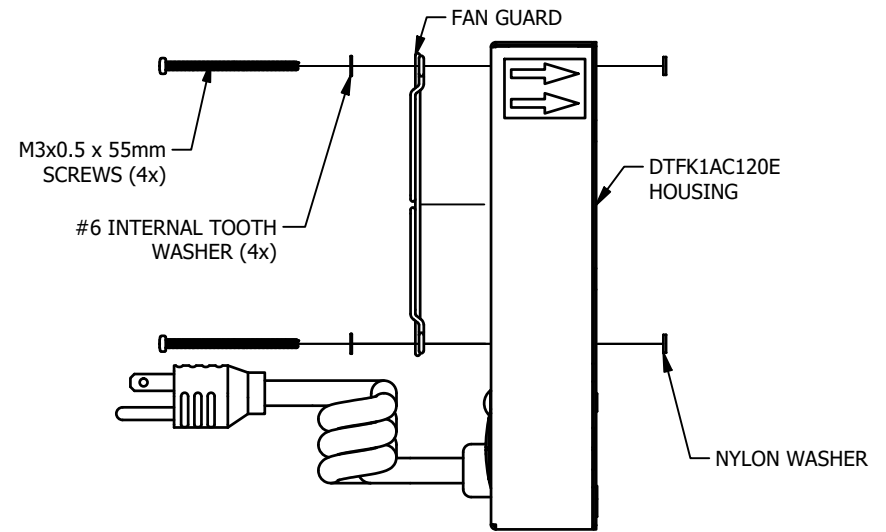
STEP 1 - Disassembly DTFK1AC120E as shown

STEP 2 - Cutout panel with supplied template from XPFA120XX instructions.

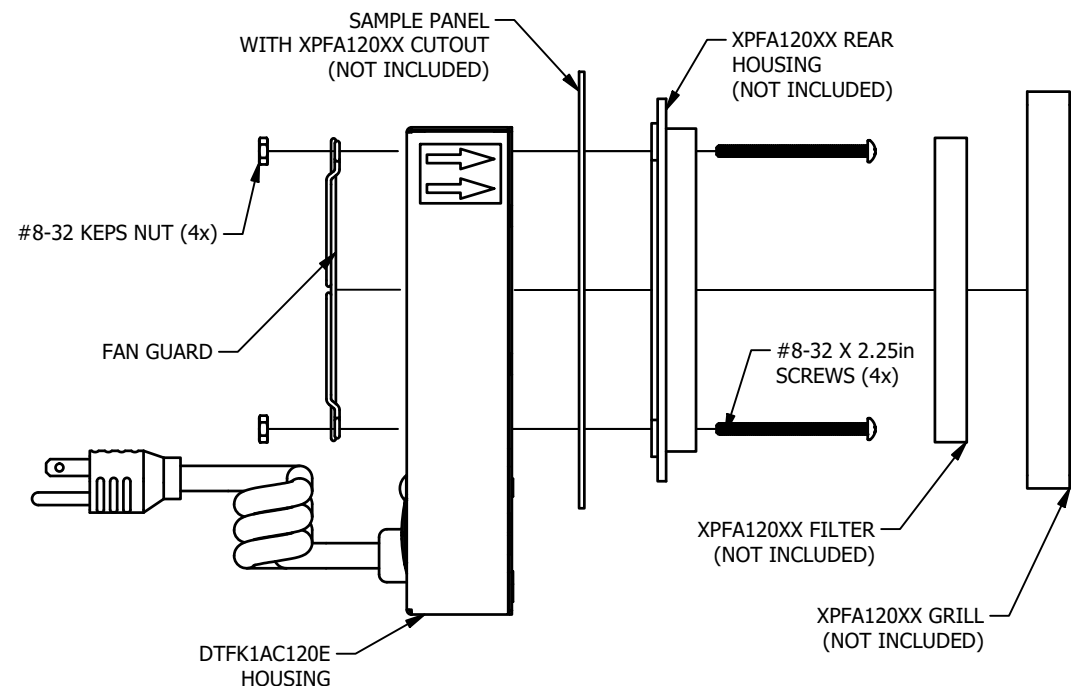
STEP 3 - Align DTFK1AC120E housing assembly with #8-32 X 2.25in screws to fan guard, DTFK1AC120E housing, plate, and XPFA rear housing as shown

STEP 4 - Use #2 Drive Philips screw driver to install 4 #8-32 X 2.25in screws

STEP 5 - Use 3/8" wrench to secure screws with the included #8-32 KEPS Nuts, Torque to 10 in/lb MAX



STEP 1 - DTFK1AC120E DISASSEMBLY



STEP 3 - EXPLODED ASSEMBLY